







Yes, you can:

# Solo BS2180/76 Service Parts Replacement Guide

## BS2180/76 ELECTRONICS

<p>HEAD ACTUATOR (RED PLUG) 61832-1005270-01</p>	<p>MTRM2133</p> 
<p>FOOT ACTUATOR (BLUE PLUG) 61831-0625270-01 *INCLUDES LONGER U BRACKET TO ATTACH TO BED</p>	<p>KIT84 (NLA)</p> 
<p>HILO ACTUATOR (WHITE PLUG) 6183-1905220-01</p>	<p>MTRM2178SER</p> 
<p>JUNCTION BOX MEMBRANE</p>	<p>JNCTNBOXMEM</p> 

### PENDANTS



Yes, you can:

## Solo BS2180/76 Service Parts Replacement Guide

<p>6 FUNCTION W/STRIP</p>  <p>DB9 CONNECTOR</p>	<p>1190227 Linak # on cord PNDNT-6FNC-1-2 Rev AD (12-32)</p> 
<p>6 FUNCTION W/STRAP</p>  <p>DB9 CONNECTOR</p>	<p>1190232 Linak # on cord PNDNT-6FNC-1-2 Rev AD (12-32)</p> 
<p>PENDANT HOLSTER</p>	<p>1186847</p> 
<p>1190225 (Conversion Cable)</p>	
<p>PENDANT Y-CABLE</p>	<p>PNDNTYCABLE</p> 



Yes, you can:

# Solo BS2180/76 Service Parts Replacement Guide

## MEMBRANES 151 ONLY

MEMBRANE PAD FOR 151 ONLY

JNCTNDC20C



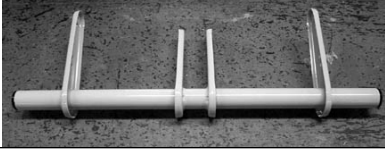
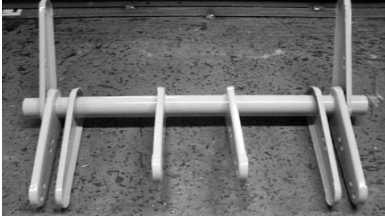



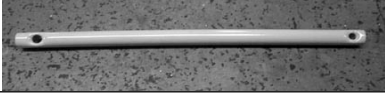





Yes, you can.

# Solo BS2180/76 Service Parts Replacement Guide



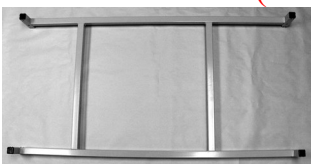





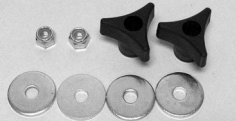

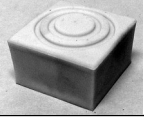
## STEEL AND FRAME PARTS

HEAD GATCH	<p>1185149</p> 
FOOT GATCH	<p>GATFOOTASSY1 (NLA)</p> 
UPPER GATCH "4 ARM"	<p>HILOUPPERASSY</p> 
LOWER GATCH "8 ARM" HEAD	<p>HILOLOWERASY1</p> 
LOWER GATCH "6 ARM" FOOT	<p>HILOLOWERASY2</p> 
HILO DRIVE TUBE	<p>DRVTUBESOLOP (NLA)</p> 
DRIVE TUBE LINKAGE	<p>LNK0017PL (NLA)</p> 
SOLO CONTROL ARM	<p>TBR78161812PN (NLA)</p> 
HILO HD / FT LEG LINKAGE	<p>LNK0013PNT</p> 
CASTER ASSEMBLY (NON LOCK)	<p>WHLBRACKASSY3</p>



Yes, you can:








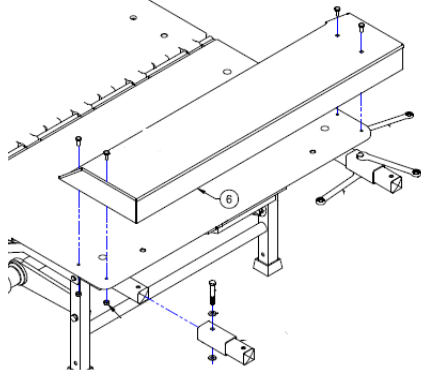
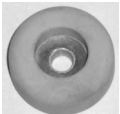
# Solo BS2180/76 Service Parts Replacement Guide

	
CASTER ASSEMBLY(LOCK)	WHLBRACKASSY4 
LOWER FRAME	LWRFRASSY1 (NLA) 
CRANK MOUNT PLATE	MNT0018BPNT 
HEAD END HOOP LEG	LEG0004BASSY (NLA) 
FOOT END HOOP LEG	LEG0003CASSY (NLA) 
HEAD POST	1186525 
FOOT POST	1186524 
HEAD/FOOT BOARD MOUNTING HARDWARE KIT	KIT78 
HEAD MOTOR MOUNT BRACKET FOOT MOTOR MOUNT BRACKET	MTRBRACKP1 KIT85 (NLA) 
RUBBER SANTOPRENE BED FOOT	GLDBEDFOOT 
PLUG FOR UNDER BED FOOT	1186862



Yes, you can.


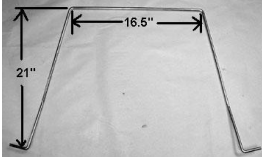
# Solo BS2180/76 Service Parts Replacement Guide

	
4 1/2" STRAIGHT PIN	<b>PIN38412 (NLA)</b> 
HEAD/FOOT GATCH PIN	PIN380212 
BOW TIE COTTER PIN 5/16"	PINBOW516 
MATTRESS KEEPER KIT	MATTKPRKIT 
TRAPEZE ADAPTER *TRAPEZE ADAPTER COMES WITH FRAME, MOUNTING HARDWARE AND 2 MALE FRENCHER PLATES	IHECTA 
MALE FRENCHER PLATES	<b>FRENCHERMALE (NLA)</b> 
4" EXTENSION KIT *Does not come with bolster pad, must use 84" mattress	KIT19EARRO 
RUBBER BUMPER FOR WIREFORMS *OPTIONAL (2 PER WIREFORM)	GLDBUMPER 
76" WIREFORM	<b>WBBSOLO76P (NLA)</b>




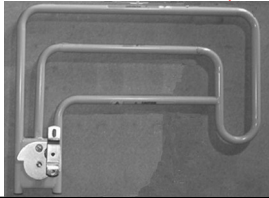

Yes, you can.

# Solo BS2180/76 Service Parts Replacement Guide

	
80" WIREFORM	<b>WBBSOLO80P (NLA)</b> 

## RAILS

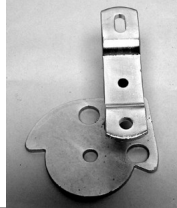
**\*LEFT AND RIGHT IS DETERMINED BY STANDING AT THE FOOT END OF BED LOOKING AT THE BED**

<p>SET OF ASSIST RAILS IHARRLAS</p> 	<p>SET OF ASSIST BARS IHARBAAS</p> 
<p>LEFT ASSIST RAIL ONLY <b>RAILSAELT (NLA)</b></p> 	<p>LEFT ASSIST BAR ONLY <b>RAILABLT (NLA)</b></p> 
<p>RIGHT ASSIST RAIL ONLY <b>RAILSAERT (NLA)</b></p> 	<p>RIGHT ASSIST BAR ONLY <b>RAILABRT (NLA)</b></p> 
<p>ASSIST RAIL MOUNTING HARDWARE KIT</p>	<p>KITASSISTR1</p> 
<p>PUNCHED BRACKET, LH 3 POSITION</p>	<p>PUNCHED BRACKET, RH 3 POSITION</p>



Yes, you can:

# Solo BS2180/76 Service Parts Replacement Guide



<p><b>RLBRACKAEP (NLA)</b></p> 	<p><b>RRBRACKAEP (NLA)</b></p> 
<p><b>PUNCHED BRACKET, LH NO GUARD</b> <b>RLBRACKASTRP (NLA)</b></p> 	<p><b>PUNCHED BRACKET, RH NO GUARD</b> <b>RRBRACKASTRP (NLA)</b></p> 
<b>NON TUCK INCLUDING ALL HARDWARE</b>	
<p><b>SET OF FULL RAILS</b> <b>IHARRLFUL (NLA)</b></p> 	<p><b>SET OF PARTIAL RAILS</b> <b>IHARRLPAR (NLA)</b></p> 
<p><b>LEFT FULL RAIL</b> <b>RAILS0080FLNT (NLA)</b></p> 	<p><b>LEFT PARTIAL RAIL</b> <b>RAILS0080PLNT (NLA)</b></p> 
<p><b>RIGHT FULL RAIL</b> <b>RAILS0080FRNT (NLA)</b></p> 	<p><b>RIGHT PARTIAL RAIL</b> <b>RAILS0080PRNT (NLA)</b></p> 
<b>RAIL ARMS</b>	
<p><b>SHORT RAIL ARM LEFT</b> <b>SRA001LA (NLA)</b></p> 	<p><b>SHORT RAIL ARM RIGHT</b> <b>SRA001RA (NLA)</b></p> 
<p><b>LONG RAIL ARM LEFT</b> <b>LRA001LA (NLA)</b></p> 	<p><b>LONG RAIL ARM RIGHT</b> <b>LRA001RA (NLA)</b></p> 
<p><b>RAIL BRACKETS</b></p>	<p><b>LOCKING SET COLLAR</b></p>







Yes, you can:

## Solo BS2180/76 Service Parts Replacement Guide

<p><b>RAILBRACKNT (NLA)</b></p> 	<p><b>COL34R (NLA)</b></p> 
---	--

### PULL KNOB ASSEMBLY FOR ALL RAILS

<p><b>BLACK BALL KNOB ASSEMBLY</b> 1189259</p> 	<p><b>Assist Rail Springs (Kit of 10)</b> 1165067</p> 
--	---